

#### DESCRIPTION:

High-quality, semi-gloss oil paint for final layers. It has excellent properties of even appearance and smoothness. Its manufacture is based on modified alkyd resins.

#### CHARACTERISTICS:

- Conforms to Saudi specifications 2002/472
- Gives the surface a semi-gloss appearance.
- Very good coverage properties.
- Resistant to weather conditions.
- Washable with soap and water

#### RECOMMENDED USE:

It is used as a final paint in external and internal applications on concrete, cement, gypsum, wood, asbestos and iron surfaces.

#### PHYSICAL CONSTANTS:

- Appearance: semi-glossy. The color is produced in white and according to the approved colors in the Time Paints color catalogue
- Shine: (45 – 55) at 600 angle, ASTM D-523
- Specific Gravity: 1.40, ASTM D-1475
- Viscosity: 97 Krebs units, ASTM D-562
- Solid volume: 47.25%, ASTM D-5201
- Layer thickness: The suggested thickness of the dry layer is 35 microns per layer
- Diffusion rate: The theoretical diffusion rate is 13.50 m<sup>2</sup>/L, at a dry layer thickness of 35 microns.
- Coverage rate: Above 95% at a thickness of 100 microns wet layer
- Bleeding point: 150 microns, ASTM D-4400
- Hardness: Pass 4H, ASTM D-3363
- Scratch resistance: Pass at 1 kg, ASTM D-5178
- Bending: 3mm diameter, ASTM D-522
- Adhesion strength: Pass, ASTM D-3359
- Water resistance: Pass, ASTM D-870
- Flash point: 38°C.

#### DRYING TIME:

- Surface drying: one hour
- Complete dryness: 16 hours
- The time interval between coating two successive layers (minimum) is 24 hours  
Previous results under ASTM D-5895

#### APPLICATION TOOLS:

- Spray gun: Suggested nozzle size: (1.5 – 1.8) mm
- Roller: Suggested type: Soft wool roller
- Brush: the good and appropriate type

# TIME SEMIGLOSS TIMEAL

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## THINNER:

"Time Thinner 504"

## THINNING RATIO:

- (20-25)% by volume, when using a spray gun in the application
- (10-15)% by volume, when using a roller and brush
- It depends on the weather conditions when used

## APPLICATION GUIDE:

Surface preparation:

- Prepare the surface by sanding it until the grains and all traces of oils, grease, dust and dirt are completely removed from the surface.
- Clean the surface of sanding dust using a wide, soft brush or compressed air.
- Apply a layer of "Time Sealerin" or "Time C Primer" or any other Time paint primer suitable for the surface.
- Apply one or two layers of "Time Putty" putty to interior surfaces only if you want to obtain a smooth surface.
- Apply two coats of "Time Semi-gloss timeal" paint.

For iron surfaces:

- Prepare the iron surface by sanding it until all traces of oils, grease and rust are removed.
- Clean the surface of sanding dust using a soft brush or a soft cloth moistened with "Time Thinner 504" and leave it until it dries completely.
- Apply one or two layers of "Time R.O Pramer" primer, taking into account the necessary drying time before applying the next layer.
- Apply two layers of "Time Semi-gloss Timeal" final paint, taking into account the necessary drying time before applying the next layer

## PACKING:

- US gallon
- 15 liter Dram

## SHELF LIFE:

In sealed container: 12 months in dry, cool and well ventilated place.

## SAFETY PRECAUTIONS:

Please read and follow the health and safety instructions on the packaging as well as the warning instructions in the MSDS for this product

- The product must be handled with caution before and during application
- Contact of the paint with eyes and skin or inhalation of its spray and vapors must be avoided during application
- It is recommended to use the product in well-ventilated places or use artificial ventilation
- The product must be kept out of the reach of children
- Please hand over leftover paint and surplus containers to any approved local entity for the purpose of use or recycling for the sake of environmental safety.

Note: Waste and empty containers are disposed of in accordance with local regulations specified in the Pollution Control and Environmental Protection Laws.

