

TIME FLAT TIMEAL PLUS

11005607

DESCRIPTION:

A high-quality, matte finish oil paint based on modified alkyd resins. It is characterized by superior leveling properties and high durability, in addition to excellent resistance to water and humidity.

CHARACTERISTICS:

- Excellent smoothness and leveling
- Excellent resistance to water and moisture
- · Excellent washability with water and easy to remove stains
- · Very good hardness and high durability
- Excellent coverage
- · Resistant to edge adhesion
- Superior adhesion strength
- Lead free

RECOMMENDED USE:

It is used for interior applications on concrete, cement, gypsum, wooden, iron and clay brick surfaces, for doors, windows and cabinets, and can be used in high-use areas such as commercial buildings, hospitals and schools.

PHYSICAL CONSTANTS:

- · Appearance: matte. The color is produced in white and according to the approved colors in the Time Paints color catalogue
- Shine: 45-55 at 600 angle, ASTM D-523
- Specific gravity: 1.55, ASTM D-1475
- Viscosity: 90 Krebs units, ASTM D-562
- Solid volume: 46%, ASTM D-2697
- Layer thickness: The suggested thickness of the dry layer is 40 microns per layer
- Diffusion rate: The theoretical diffusion rate is 13.5 m2/L, at a dry layer thickness of 30 microns.
- Coverage rate: Above 95% at a thickness of 100 microns wet layer
- Hardness: Pass, ASTM D-3363
- Scratch resistance: Pass ASTM D-5178
- Bending: Pass, ASTM D-522
- Adhesion strength: Pass, ASTM D-3359
 Water resistance: Pass, ASTM D-870
- Flash point: 318°C

DRYING TIME:

- Surface drying: 3 hours
- · Hard drying: 16 hours
- Complete dryness: 7 days
- The time interval between coating two successive layers (minimum) is 24 hours
 Previous results under ASTM D-5895

APPLICATION TOOLS:

Air spraying:

- Nozzle opening: (0.15 0.19) inches
- Pressure on the nozzle: (15) MPa (2100) psi



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• Spray angle: (40-60)0 Pneumatic spraying:

• Suggested nozzle size (1.5 – 1.8) mm

Roller

• Soft Roller: (Required type: Nardin Decor 8009-Code: 1093)

Brush:

• The appropriate type

THINNER:

"Time Thinner 504"

THINNING RATIO:

- (0-10)% by volume, when using an airless spray gun
- (20-25)% by volume, when using air spraying
- (10-15) by size, for roller and brush
- · It depends on the weather conditions when used

APPLICATION GUIDE:

- Building painting system:
- Apply a layer of "Time Sealerin".
- · Apply two coats of "Time Putty".
- Apply two coats of "Time Flat Timeal Plus".
- Iron surface coating system:
- Apply one or two layers of "Time Zinc Phosphate Primer" or "TIME R.O PRIMER," taking into account the necessary drying time before applying the next layer.
- Apply two coats of "Time Flat Timeal Plus" final paint, taking into account the necessary drying time before applying the next coat.

PACKING:

- US gallon
- 15 liter Dram

SHELF LIFE:

In sealed container: 12 months in dry, cool and well ventilated place.

SAFETY PRECAUTIONS:

Please read and follow the health and safety instructions on the packaging as well as the warning instructions in the MSDS for this product

- The product must be handled with caution before and during application
- Contact of the paint with eyes and skin or inhalation of its spray and vapors must be avoided during application
- It is recommended to use the product in well-ventilated places or use artificial ventilation
- The product must be kept out of the reach of children
- Please hand over leftover paint and surplus containers to any approved local entity for the purpose of use or recycling for the sake of environmental safety.

Technical Specifications



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Note: Waste and empty containers are disposed of in accordance with local regulations specified in the Pollution Control and Environmental Protection Laws.